

OMNICON 1560 MAIN FRAME ASSY 9429-0274

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	EACH WT/Kg
	9429-0274	MAIN FRAME ASSY		8045.00
1	3378-4454	MAIN FRAME MACH	1	6712.00
1-1	3379-5805	CENTER CASTING	1	3019.00
1-2	1334-7692	FLAT	1	8.00
1-3	1822-1581	GUIDE PLATE	1	1.40
1-4	4851-6288	MAIN FRAME LINER	1	503.00
1-5	3302-6002	MAIN FRAME FLANGE	1	542.00
1-6	5612-0384	PIN BOSS	4	54.00
1-7	3192-0861	LIFTING HOOK	4	26.00
1-8	4537-6380	COUNTERSHAFT BOX SHELL	1	270.00
1-9	3294-0365	UPPER RING	1	1090.00
1-10	7033-5803	MAIN FRAME SHELL	1	898.00
1-11	5615-5066	RIB	8	45.00
1-12	0152-3132	Rc4 HALF COUPLING	1	
2	6886-5364	MAINSHAFT	1	1041.00
3	4851-6288	MAIN FRAME LINER	1	533.00
4	5435-1501	MAIN FRAME PIN	4	9.00
5	7058-9817	SHIM	1	
6	7058-9815	SHIM	1	
7	7058-9813	SHIM	1	
8	7058-9811	SHIM	1	
9	5760-5166	THRUST BEARING	1	40.00
10	0306-3306	LOCK PLATE M14	6	
11	0372-3564	HEX CAPSCR M14*40	6	
12	6351-8950	SEALING RING	1	
13	0459-0351	ACTAVITOR		
14	3806-7460	ARM GUARD	4	51.00
15	0092-7022	SQUARE 25*50	8	0.20
16	0302-9066	LOCK WASHER M20	4	
17	0155-9644	PIPE PLUG Rc 3/4	3	
18	0155-8843	PIPE PLUG Rc 3/8	1	
19	0380-1023	GREASE FITTING	8	
20	0380-1990	GREASE FITTING CAP	8	
21	0459-0350	ADHESIVE		
22	8604-6280	WASHER	4	
23	0372-4592	HEX HD CAPSCREW M20*60	4	

BILL OF MATERIAL					
ITEM NO.	PART NUMBER	QTY REQ	PART NAME	DWG SIZE	WT EACH lb
	1094290274		MAIN FRAME ASSY		8045
(1)	1033784454	1	MAIN FRAME MACH.	A0	6712
(2)	1068865364	1	MAINSHAFT	A0	1041
(3)	SEE NOTE 4	1	MAIN FRAME LINER		
(4)	1054351501	4	MAIN FRAME PIN	A3	9
(5)	1070589817	1	SHIM 3mm THICK	A3	3.5
(6)	1070589815	1	SHIM 1.6mm THICK	A3	1.7
(7)	1070589813	1	SHIM 0.8mm THICK	A3	.9
(8)	1070589811	1	SHIM 0.4mm THICK	A3	.4
(9)	1057605166	1	THRUST BEARING	A2	40
(10)	1003063306	6	LOCKPLATE M14		
(11)	1003723564	6	HEX CAPSCR M14 x 40		
(12)	1063518950	1	SEAL RING	A3	
(13)	1004590351	AS REQ	ACTIVATOR	A4	
(14)	1038067460	4	ARM GUARD	A	51
(15)	1000927022	8	SQUARE 2.5x50		.2
(16)	1003069066	4	LOCKWASHER M20		
(17)	1001559644	3	PIPE PLUG Rc 3/4		
(18)	1001558843	1	PIPE PLUG Rc 3/8		
(19)	1003801023	8	GREASE FITTING		
(20)	1003801990	8	GREASE FITTING CAP		
(21)	1004590350	AS REQ	ADHESIVE	A4	
(22)	10 8604 6280	4	WASHER	A4	0.8
(23)	10 0372 4592	4	HEX HD CAPSCREW M20x60		

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ITEM NO.	PART NUMBER	QTY REQ	PART NAME	DWG SIZE	WT EACH lb
	1033784454		MAIN FRAME MACH.		6712
	1033784455		MAIN FRAME WELD		7012

BILL OF MATERIAL					
ITEM NO.	PART NUMBER	QTY REQ	PART NAME	DWG SIZE	WT EACH lb
	1033784455		MAIN FRAME WELD		7012
(1)	1033795805	1	CENTER CASTING	A0	3019
(2)	1013347692	1	FLAT	A4	8
(3)	1018221581	1	GUIDE PLATE	A4	1.4
(4)	1048516288	1	MAIN FRAME LINER	A1	503
(5)	1033026002	1	MAIN FRAME FLANGE	A1	542
(6)	1056120384	4	PIN BOSS	A3	54
(7)	1031920861	4	LIFTING HOOK	A2	26
(8)	1045376380	1	COUNTERSHAFT BOX SHELL	A1	270
(9)	1032940365	1	UPPER RING	A1	1090
(10)	1070335803	1	MAIN FRAME SHELL	A1	898
(11)	1056155066	8	RIB	A2	45
(12)	1001523132	1	Rc4 HALF COUPLING		